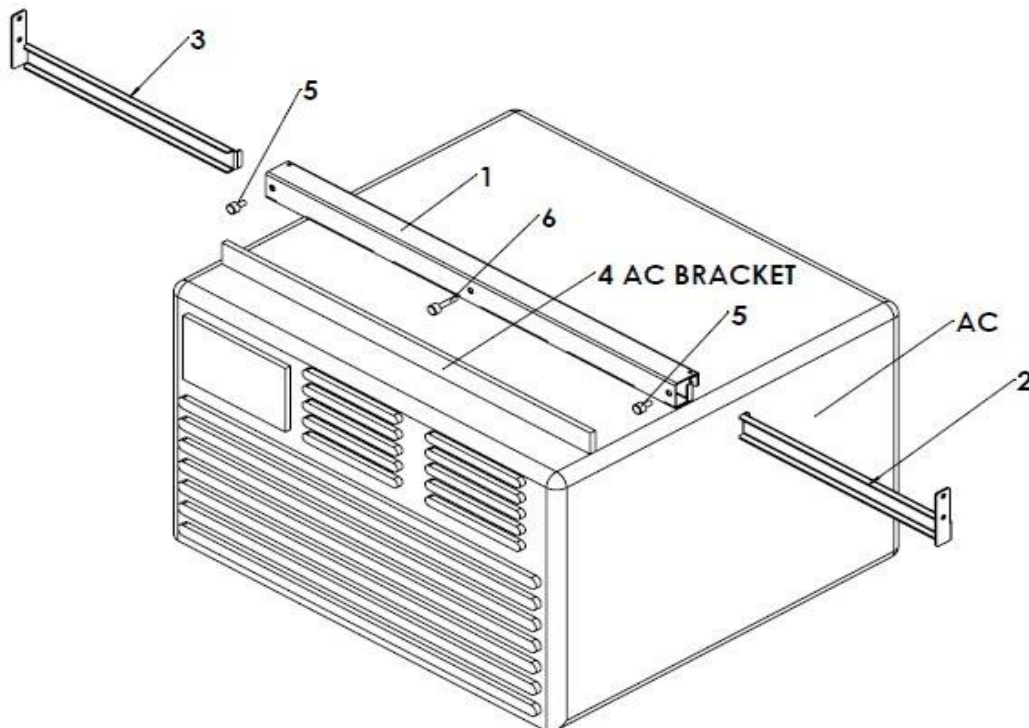


STOP- READ

ACe Brace Installation Instructions

Before installing ACe Brace, fully read these installation instructions. This will provide an easy and safe air conditioner installation in a typical double hung window.

1. Locate the flange at the top of the air conditioner unit (item #4).
2. Separate **ACe Brace** components. This is done by hand-loosening the two thumb screws (#5) on **ACe Brace** center mounting bar (#1) and sliding the adjustable right and left mounting brackets (#2 & #3) off of the **ACe Brace** center mounting bar.
3. Slide **ACe Brace** center mounting bar (#1) over air conditioner flange (#4), and center. (NOTE: if manufacturer's expansion wings are already installed on the air conditioner, please remove before beginning this step.)
4. Install the air conditioner expansion wings onto air conditioner as per manufacturer's instructions.
5. Slide right and left adjustable **ACe Brace** mounting brackets (#2 & #3) into **ACe Brace** center mounting bar and adjust equally to the width of the window jambs, per diagram.
6. Hand-tighten the two thumb screws (#5) onto the right and left mounting brackets and hand-tighten center thumb screw (#6) onto the **ACe Brace** center mounting bar.
7. Affix **ACe Brace** label (#8) to either left or right back corner of air conditioner housing. (See diagram on following page.)
8. Install air conditioner with mounted **ACe Brace** into window as per air conditioner manufacturer's instructions (Note: Maintain proper pitch away from window as per manufacturer's instructions).
9. Install screws (#4 & #7) through right and left adjustable mounting brackets and into right and left window jambs/frame. (See diagram on following page.)



ACE BRACE INSTRUCTION DIAGRAM

